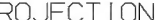



DRG NO QB21894/QB21898			SH A ↔ B	ISS P2Z	
ZONE	ISS	DESCRIPTION	DATE		APPROVALS
C7	P2Z	REMOVED HOLE AT C7. ECR R42277 INCORPORATED.	26 AUG 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: P1	26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			27 AUG 2015	DSGN APPL:	A G BUTCHER

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing \pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.
8. FORM ON ASSEMBLY.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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	DECIMALS X. ± 1.0 .X ± 0.5 .XX ± 0.25 .XXX ± -	ANGLES ± 0.5 DEG	APPLICATION		DRAWN BY B MITCHEM	23 APR 2014	
	NEXT ASSY		DRG CHCK T CLARK	26 SEP 2014			
	USED ON QB05043		PROJ ENG				
	DO NOT SCALE DRAWING		MFG ENGR				
			TECH APPL				
			DSGN APPL				
			DSGN APPL E C BULA	26 SEP 2014			
			CONTRACT NO				
			SCALE 1:1	WEIGHT	SHEET A OF B		

CAD LOCATION
UKEH_CATDRW-133210

